

Work Order ID 50046

July 6, 2009 3:34:21 PM



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Item ID: D2570

Revision ID: B

Item Name: Bushing

Start Date: 06/07/2009 Start Qty: 180.00

Required Date: 20/07/2009 Req'd Qty: 180.00

Reference:

Approvals: Process Plan: 06-07-06 Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2570	Rev B
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100

Hardinge
Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per folio FA258□Deburr

0.00

0.00

OK 09/07/10

196

110

QC
Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

OK 09/07/10

196

120

QC
Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

27 8 09/07/10 count
(4196)

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Required Date: 20/07/2009 Req'd Qty: 180.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: Bp

Memo

Set Up/
Run Hours

0.00

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

9/7/10

Rex 20

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09603134

mf 09-07-10

Picklist Print

Page 1

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Work Order ID: 50046



Parent Item: D2570RevB



Parent Item Name: Bushing

Start Date: 06/07/2009

Required Date: 20/07/2009

Start Qty: 180.00

Required Qty: 180.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	107.7400	14.6084			



303 Round Bar 0.750

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

107.74

107077

0

107857

18.49

108220

10.69

108877

14.41

110166

10.16

110680

9.29

111323

20.7

111957

24

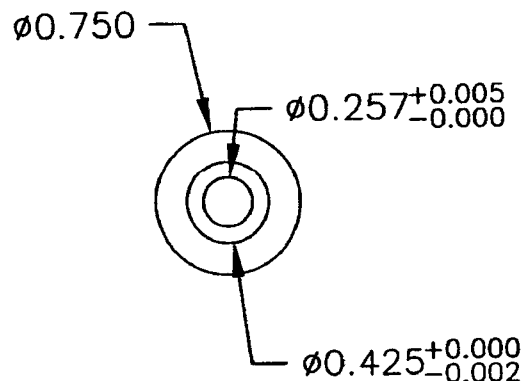
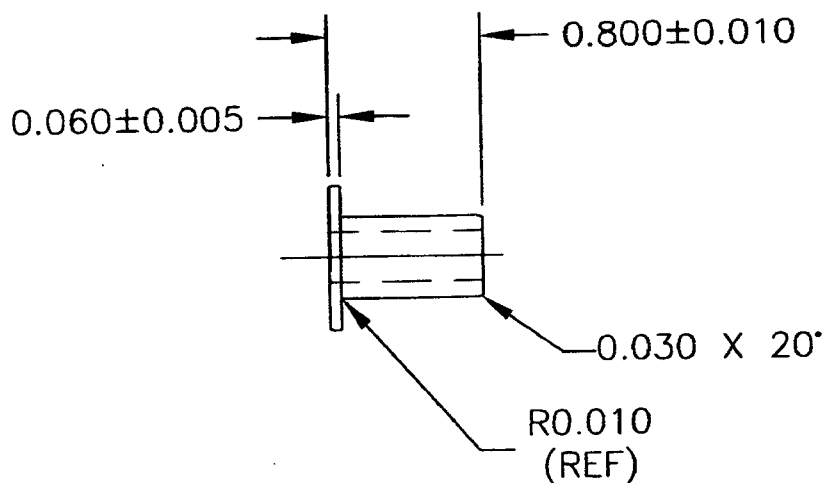
111957

15.4199

09/07/14

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 *#**w/o 50046***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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